



Men's Facial Moisturiser

Formulation Reference: FM00299/B

A light facial moisturiser which is easily absorbed leaving no greasy after-feel. Containing natural emollient **Texique Lux5**, with its light silicone-like feel, and skin nourishing **Texterra Rapeseed Oil**. Anti-oxidant **Texterra BF Soya** helps minimise fine lines and wrinkles and promote a more youthful appearance. **Texique HE50** is used as a co-emulsifier, texturizer and to aid stability.

Phase	Ingredients	Function	% w/w	Trade Name
A	Aqua	Solvent	77.79	Deionised Water
	Tetrasodium EDTA	Chelating Agent	0.05	Edeta BX Powder ¹
	Citric Acid	pH Adjuster	0.06	Citric Acid ²
B	Glycerin	Humectant	3.00	Vegetable Glycerine ³
C	Isopropyl Myristate	Emollient	3.00	Isopropyl Myristate ¹
	Glyceryl Stearate	Emulsifier	2.00	Cithrol GMS 40 ⁴
	Cetyl Alcohol	Wax	3.00	Lanette 16 ¹
	Octyldodecanol (and) Hydrogenated Coco-Glycerides (and) Helianthus Annuus (Sunflower) Seed Extract	Active/Moisturising/Softening	1.00	Sphingoceryl Veg LS 9948 ¹
	C13-15 Alkane (and) Caprylic/Capric Triglyceride	Natural Emollient	2.00	Texique Lux5 ⁵
	Brassica Campestris (Rapeseed) Seed Oil	Oil/Moisturising	3.00	Texterra Rapeseed Oil ⁵
D	Acrylates/Acrylamide Copolymer (and) C13-15 Alkane (and) Trideceth-7	Thickener/Emulsifier	2.00	Texique HE50 ⁵
E	Bacillus/Saccharomyces/Soybean Seed Ferment Filtrate (and) Glycerin (and) Lactobacillus/Radish Root Ferment Extract Filtrate	Active/Antioxidant	1.50	Texterra BF Soya ⁵
	Tocopheryl, Helianthus Annuus Seed Oil	Antioxidant	0.10	Vitamin E (Tocopherol 70%) ⁶
	Bisabolol	Active	0.20	Bisabolol ⁷
	Phenoxyethanol	Preservative	1.00	Phenoxyethanol ⁸
	Parfum	Fragrance	QS	

Suppliers: ¹ BASF | ² The Soapery | ³ Special Ingredients | ⁴ Croda | ⁵ **Scott Bader** | ⁶ The Soap Kitchen | ⁷ Aromatic | ⁸ Mystic Moments |



Preparation procedure

1. Weigh Deionised water into the main vessel and add Phase A materials individually with mixing. Mix until completely dissolved.
2. Add Phase B and mix until uniform. Start heating to 70 - 75°C.
3. In a separate vessel combine Phase C with mixing. Heat to 70 - 75°C.
4. At temperature add Phase C to the main vessel and homogenise until smooth and uniform.
5. At 60°C add Phase D and stir. Homogenise until smooth and uniform.
6. Cool with slow mixing to below 40°C.
7. Add Phase E materials individually with mixing between additions. Mix until smooth and uniform.

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