





## **Cushion Concealer**

## Formulation Reference: FM00237/C

Cover blemishes with this mattifying cushion concealer, which easily blends to give a flawless finish. Provides skin nourishment due to the presence of cold pressed Texiterra Raspberry Seed Oil and Kalahari Melon Seed Oil, and good spreadability with Texique Lux5. Contains natural based Texique **HE50** as the main emulsifier, thickener, and rheology modifier.

Phase	INCI Ingredients	Function	% w/w	Trade Name
А	Aqua	Solvent	Up to 100%	Deionised Water
	Disodium EDTA	Chelating Agent	0.05	Dissolvine NA2 <sup>1</sup>
	Sodium Benzoate	Preservative	0.25	Sodium Benzoate Granular <sup>2</sup>
	Citric Acid Monohydrate	pH Adjuster	0.02	Citric Acid Monohydrate <sup>3</sup>
В	Glycerin	Humectant	3.00	Pricerine 9091 <sup>4</sup>
	Titanium Dioxide	Pigment/ Filler	7.50	Titanium Dioxide <sup>5</sup>
	CI 77492, Mica, Silica	Pigment	1.95	Ronastar Yellow Allure 117308 <sup>6</sup>
	Black Iron Oxide C.I. 77499, Silica, C.I. 77891, Mica	Pigment	0.03	Ronastar Black Allure 117307 <sup>6</sup>
С	Cetyl Alcohol	Wax	3.00	Lanette 16 <sup>7</sup>
	C13-15 Alkane (and) Caprylic/Capric Triglyceride	Emollient	2.00	Texique Lux 5 <sup>8</sup>
	Glyceryl Stearate (and) PEG-100 Stearate	Emulsifier	2.00	Tego Care 165 <sup>9</sup>
	Caprylic/Capric Triglyceride	Emollient	3.00	Myritol 318 <sup>7</sup>
	Rubus Idaeus Seed Oil	Emollient/ Moisturising	0.50	Texiterra Cold Pressed Raspberry Seed Oil <sup>8</sup>
	Citrillus lanatus (Watermelon Seed) Oil	Emollient/ Moisturising	1.00	Texiterra Kalahari Melon Seed Oil <sup>8</sup>
D	Corn Starch Modified	Absorbent	1.00	Agenaflo 9050 <sup>6</sup>





Е	Acrylates/acrylamide copolymer, C13-15 Alkane, Trideceth-7	Thickener/ Emulsifier	4.00	Texique HE50 <sup>8</sup>
F	Green Tea Leaf Powder	Active Ingredient	0.05	Camellia Sinensis Leaf Powder <sup>5</sup>
	Aqua	Solvent	5.00	Deionised Water
G	Sodium Hyaluronate	Active Ingredient	0.02	Blanova Active Sodium Hyaluronate <sup>6</sup>
	Aqua	Solvent	2.00	Deionised Water
Н	Phenoxyethanol	Preservative	0.60	Phenoxyethanol 10
	Parfum	Fragrance	OS	

**Suppliers:** <sup>1</sup> Nouryon | <sup>2</sup> OQEMA | <sup>3</sup> Univar | <sup>4</sup> Croda | <sup>5</sup> the Soap Kitchen | <sup>6</sup> Azelis | <sup>7</sup> BASF | <sup>8</sup> **Scott Bad**er | <sup>9</sup> Evonik | | <sup>10</sup> Mystic Moments |

## **Preparation Procedure**

- 1. Weigh out Deionised water into the main vessel and add Phase A materials individually, with mixing between additions until completely dissolved.
- 2. Add Phase B into Phase A and mix until smooth and uniform. Start heating to 75°C.
- 3. In a separate vessel weigh out Phase C and start heating to 75°C.
- **4.** At temperature, add Phase D into Phase C and mix until smooth and uniform.
- **5.** Add stage 4 pre-mix into the main vessel and homogenise until smooth and uniform.
- 6. At 60°C, add Phase E to the main vessel and homogenise until air is introduced.
- 7. Premix Phase F and Phase G separately.
- 8. At below 40°C, add Phase F and Phase G into the main vessel and mix until smooth and uniform.
- 9. Add Phase H and mix until uniformly incorporated.

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