



Exfoliating Sugar Scrub Bar

Formulation Reference: FM00240/A

Buff and nourish dry skin with this gentle exfoliating sugar scrub bar, packed with natural scrub materials including *Texiterra Sweet Almond Shells*. With refreshing notes of uplifting orange scent. Containing nourishing *Texiterra Kalahari Melon Seed Oil* and *Texiterra Sea Buckthorn Fruit Pulp Oil*, cold pressed oils packed with vitamins and anti-oxidants. Skin is left feeling soft and smooth with the help of moisturising *Texiterra Cocoa Butter Crystals* in combination with Shea Butter. Stabilisation is achieved using *Texique HE50*, to help emulsify and thicken.

Phase	Ingredients	Function	% w/w	Trade Name
A	Butyrospermum Parkii (Shea) Butter	Butter/ Emollient	7.00	Shea Butter Unrefined ¹
	Stearic Acid	Emulsifier	6.00	Stearic Acid ²
	Theobroma Cacao (Cocoa) Seed Butter	Butter/ Emollient	3.00	Texiterra Cocoa Butter Crystals ³
	Citrillus lanatus (Watermelon Seed) Oil	Oil/ Emollient	7.00	Texiterra Kalahari Melon Seed Oil ³
	Hippophae Rhamnoides Fruit Oil	Oil/ Emollient	6.00	Texiterra Sea Buckthorn Fruit Pulp Oil ³
	Glycerin	Humectant/ Moisturising	10.50	Vegetable Glycerine No 806 ²
B	Sodium Cocoyl Isethionate	Surfactant	8.00	Sodium Cocoyl Isethionate Powder ⁴
C	Acrylates/acrylamide copolymer, C13-15 Alkane, Trideceth-7	Thickener/ Emulsifier	4.00	Texique HE50 ³
D	Prunus Amygdalus Dulcis (Sweet Almond) Shell Powder	Exfoliant	5.00	Texiterra Sweet Almond Shells Exfoliant ³
	Prunus Armeniaca (Apricot) Seed Powder	Exfoliant	2.50	Blanova Apricot Scrub ⁵
	Citrus aurantium amara (Bitter Orange) Peel	Exfoliant	2.50	Bitter Orange Peel Fine Cut ⁶
E	Sucrose	Exfoliant	35.00	Sugar (Pure Cane) Crystals 350 Light Brown ⁶
F	Water & Propylene Glycol & Malic Acid & Pyrus Malus (Apple) Fruit Extract & Glycolic Acid & Lactic Acid & Citric Acid	Active Ingredient	1.00	ABS Apple AHA's AQ ⁷



	Phenoxyethanol (and) Ethylhexylglycerin	Preservative	1.00	Plantaserve E ⁸
	Parfum	Fragrance	1.50	AR724284 Radiant Ruby Orange ⁹

Suppliers: ¹ Cosmetic Butters | ² Naissance UK | ³ Scott Bader | ⁴ Bay House Ingredients | ⁵ Azelis | ⁶ A&E Connock |
| ⁷ Active Concepts | ⁸ Mystic Moments | ⁹ CPL Aromas |

Preparation procedure

1. Weigh out Phase A and start heating to 75°C. Ensure all materials are completely melted and mix until uniform.
2. At temperature, add Phase B and mix until uniform.
3. At temperature add Phase C and homogenise until completely smooth and uniform. Bulk will thicken.
4. Once homogenised, add Phase D individually and mix between additions.
5. Below 40°C, add Phase E to the batch and mix until thoroughly combined.
6. Add Phase F individually and mix well until combined.
7. Prepare into moulds and refrigerate for minimum 2 hours.
8. Un-mould the scrub bar(s) and leave to dry/solidify for at least 3 days.

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