Men's Facial Moisturiser

Personal Care
from Scott Bader

Formulation reference: FM00299/B

Phase	Trade Name	INCI Ingredients	Function	% w/w	Supplier
A	Deionised Water	Aqua	Solvent	Up to 100%	
	Edeta BX Powder	Tetrasodium EDTA	Chelating Agent	0.05	BASF
	Citric Acid	Citric Acid	pH Adjuster	0.06	The Soapery
B	Vegetable Glycerine	Glycerin	Humectant	3.00	Special Ingredients
C	Isopropyl Myristat	Isopropyl Myristate	Emollient	3.00	BASF
	Cithrol GMS 40	Glyceryl Stearate	Emulsifier	2.00	Croda
	Lanette 16	Cetyl Alcohol	Wax	3.00	BASF
	Sphingoceryl Veg LS 9948	Octyldodecanol (and) Hydrogenated Coco-Glycerides (and) Helianthus Annuus (Sunflower) Seed Extract	Ceramide/ Moisturising/ Softening	1.00	BASF
	Texique Lux5	**C13-15 Alkane (and) Caprylic/Capric Triglyceride**	**Natural Emollient/ Silicone Alternative**	**2.00**	**Scott Bader**
	Texiterra Rapeseed Oil	**Brassica Campestris (Rapeseed) Seed Oil**	**Oil/ Moisturising**	**3.00**	**Scott Bader**
D	**Texique HE50**	**Acrylates/ Acrylamide Copolymer, C13-15 Alkane, Trideceth-7**	**Thickener/ Emulsifier**	**2.00**	**Scott Bader**

A light facial moisturiser which is easily absorbed leaving no greasy after-feel. Contains natural emollient ***Texique Lux5***, with its light silicone-like feel, and skin nourishing ***Texiterra Rapeseed Oil***. Antioxidant ***Texiterra BF Soya*** helps minimise fine lines and wrinkles and promote a more youthful appearance while ***Texique HE50*** serves as a co-emulsifier, texturiser and stabiliser for optimal performance.

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E	**Texiterra BF Soya**	**Bacillus/Saccharomyces/Soybean Seed Ferment Filtrate (and) Glycerin (and) Lactobacillus/Radish Root Ferment Extract Filtrate**	**Bioferment/ Active/ Antioxidant**	**1.50**	**Scott Bader**
	Vitamin E (Tocopherol 70%)	Tocopheryl, Helianthus Annuus (Sunflower) Seed Oil	Antioxidant	0.10	The Soap Kitchen
	Bisabolol	Bisabolol	Active	0.20	Aromantic
	Phenoxyethanol	Phenoxyethanol	Preservative	1.00	Mystic Moments
		Parfum	Fragrance	QS	

Method

1. Weigh out deionised water into the main vessel and add phase A materials individually, with mixing between additions until completely dissolved.
2. Add phase B and mix until uniform, then start heating to 70 - 75°C.
3. In a separate vessel combine phase C with mixing between additions and heat to 70 - 75°C.
4. At temperature, add phase C into the main bulk and start homogenising.
5. At 60°C, add phase D and continue homogenising until bulk is smooth and uniform.
6. Cool with slow mixing until bulk thickens.
7. Below 40°C, add phase E separately with mixing between additions and mix until combined.

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