

Men's Facial Moisturiser

Formulation reference: FM00299/B

Phase	Trade Name	INCI Ingredients	Function	% w/w	Supplier
A	Deionised Water	Aqua	Solvent	Up to 100%	
	Edeta BX Powder	Tetrasodium EDTA	Chelating Agent	0.05	BASF
	Citric Acid	Citric Acid	pH Adjuster	0.06	The Soapery
B	Vegetable Glycerine	Glycerin	Humectant	3.00	Special Ingredients
C	Isopropyl Myristat	Isopropyl Myristate	Emollient	3.00	BASF
	Cithrol GMS 40	Glyceryl Stearate	Emulsifier	2.00	Croda
	Lanette 16	Cetyl Alcohol	Wax	3.00	BASF
	Sphingoceryl Veg LS 9948	Octyldodecanol (and) Hydrogenated Coco-Glycerides (and) Helianthus Annuus (Sunflower) Seed Extract	Ceramide/ Moisturising/ Softening	1.00	BASF
	Texique Lux5	C13-15 Alkane (and) Caprylic/Capric Triglyceride	Natural Emollient/ Silicone Alternative	2.00	Scott Bader
	Cold Pressed Rapeseed Oil	Brassica Campestris (Rapeseed) Seed Oil	Oil/ Moisturising	3.00	Farrington Oils
D	Texique HE50	Acrylates/ Acrylamide Copolymer, C13-15 Alkane, Trideceth-7	Thickener/ Emulsifier	2.00	Scott Bader

A light facial moisturiser which is easily absorbed leaving no greasy after-feel. Contains natural emollient **Texique Lux5**, with its light silicone-like feel, and **Texique HE50** serving as a co-emulsifier, texturiser and stabiliser for optimal performance.



Phase	Trade Name	INCI Ingredients	Function	% w/w	Supplier
E	Kopsoyatol	Bacillus/Saccharomyces/Soybean Seed Ferment Filtrate (and) Glycerin (and) Lactobacillus/Radish Root Ferment Extract Filtrate	Bioferment/ Active/ Antioxidant	1.50	Kumar Organics
	Vitamin E (Tocopherol 70%)	Tocopheryl, Helianthus Annuus (Sunflower) Seed Oil	Antioxidant	0.10	The Soap Kitchen
	Bisabolol	Bisabolol	Active	0.20	Aromantic
	Phenoxyethanol	Phenoxyethanol	Preservative	1.00	Mystic Moments
		Parfum	Fragrance	QS	

Method

1. Weigh out deionised water into the main vessel and add phase A materials individually, with mixing between additions until completely dissolved.
2. Add phase B and mix until uniform, then start heating to 70 - 75°C.
3. In a separate vessel combine phase C with mixing between additions and heat to 70 - 75°C.
4. At temperature, add phase C into the main bulk and start homogenising.
5. At 60°C, add phase D and continue homogenising until bulk is smooth and uniform.
6. Cool with slow mixing until bulk thickens.
7. Below 40°C, add phase E separately with mixing between additions and mix until combined.

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