

Men's Facial Self-Tan Serum

Formulation reference: FM00310/A

Phase	Trade Name	INCI Ingredients	Function	% w/w	Supplier
A	Deionised Water	Aqua	Solvent	Up to 100%	
	Citric Acid Monohydrate	Citric Acid	pH Adjuster	0.50	Univar
	Sodium Citrate	Sodium Citrate	pH Adjuster/ Buffer	0.50	Special Ingredients
	Naissance Vegetable Glycerine No 806	Glycerin	Humectant / Moisturising	5.00	Naissance
B	Texique Lux5	C13-15 Alkane (and) Caprylic/ Capric Triglyceride	Natural Emollient	5.00	Scott Bader
	Texiterra Kalahari Melon Seed Oil	Citrullus Lanatus (Watermelon Seed) Oil	Emollient/ Natural Oil	2.00	Scott Bader
	Texiterra Sea Buckthorn Fruit Pulp Oil	Hippophae Rhamnoides (Sea Buckthorn) Fruit Oil	Emollient/ Natural Oil	0.10	Scott Bader
	Lexfeel 7	Diheptyl Succinate (and) Capryloyl Glycerin/Sebacic Acid Copolymer	Natural Emollient	3.00	Inolex
	Hyaluronic Acid Gel	Aqua (and) Sodium Hyaluronate (and) Phenoxyethanol (and) Ethylhexylglycerin	Moisturiser/ Active	1.00	Aromantic
	Phenoxyethanol	Phenoxyethanol	Preservative	0.60	Mystic Moments

A lightweight, fast-absorbing emulsion serum that glides effortlessly onto skin to deliver skin softness, hydration and tanning effect. With gentle emollients including natural **Texique Lux5**, combined with nourishing **Texiterra Kalahari Melon Seed Oil** and anti-ageing **Sea Buckthorn Fruit Pulp Oil**. Formulated with hydrating Hyaluronic Acid and Vitamin E as well as **Texique HE50** to emulsify, thicken and stabilise.



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	Benzyl Alcohol	Benzyl Alcohol	Preservative	0.40	The Soap Kitchen
C	Texique HE50	Acrylates/ Acrylamide Copolymer, C13-15 Alkane, Trideceth-7	Thickener/ Emulsifier	8.00	Scott Bader
D	Deionised Water	Aqua	Solvent	20.00	
	110150 Dihydroxyacetone Extra Pure	Dihydroxyacetone	Self-Tan Active	5.00	Merck
E	Denatured Ethanol	Alcohol Denat.	Solvent	3.00	
F	Vitamin E in Carrier Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil (and) Tocopherol	Antioxidant/ Vitamin E	0.30	The Soap Kitchen
		Parfum	Fragrance	QS	

Method

1. Weigh out phase A and mix until dissolved.
2. Add phase B materials individually with mixing.
3. Add phase C into step 2 and stir to disperse. Homogenise until smooth and uniform.
4. Pre-mix phase D until fully dissolved. Add phase E to pre-mix and mix until uniform. Add to the main batch and mix until uniform.
5. Pre-mix phase F materials until uniform. Add to main batch and mix until smooth and uniform.
6. If necessary, adjust pH to circa 4.00 – 5.00.

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