





Formulation Reference: FM00242/B

A minimalist gentle micellar gel cleanser which will help melt away make-up and dirt from the skin to leave it free from impurities and residue to reveal skins natural glow. This gentle exfoliating cleanser will easily glide over skin effectively removing make-up without the need for rubbing. Contain Papaya Fruit extract, known for its natural exfoliating acid which helps remove dead skin cells leaving skin soft, soothed and glowing. With *Texique HE50*, a bio-based emulsifier, thickener and rheology modifier.

Phase	INCI Ingredients	Function	% w/w	Trade Name
А	Aqua	Solvent	Up to 100%	Deionised Water
	Disodium EDTA	Chelating Agent	0.05	Dissolvine NA2 ¹
	Citric Acid Monohydrate	pH Adjuster	0.03	Citric Acid Monohydrate ²
В	Glycerin	Humectant	3.00	Pricerine 9091 ³
	Glycerin (and) Water (and) Carica Papaya (Papaya) Fruit Extract (and) Potassium Sorbate (0.4%) (and) Sorbic Acid	Active Ingredient	0.20	Papaya Liquid Fruit Extract ⁴
С	Acrylates/acrylamide copolymer (and) C13-15 Alkane (and) Trideceth-7	Thickener/ Emulsifier	4.00	Texique HE50 ⁵
D	Polysorbate 20	Surfactant/ Solubiliser	2.00	Tego SML 20 MB ⁶
	Poloxamer 184	Surfactant	2.00	Synperonic PE/L64 ³
Е	Phenoxyethanol (and) Ethylhexylglycerin	Preservative	1.00	Plantaserve E 4
	Hydrogenated Jojoba Oil (and) CI 7789	Exfoliant	0.10	Jojoba Beads 250-425 Jade Green ⁷

 $\textbf{Suppliers:} \ ^{1} \ \text{Nouryon} \ | \ ^{2} \ \text{Univar} \ | \ ^{3} \ \text{Croda} \ | \ ^{4} \ \text{Mystic Moments} \ | \ ^{5} \ \textbf{Scott Bader} \ | \ ^{6} \ \text{Evonik} \ | \ ^{7} \ \text{A\&E Connock} \ | \ ^{4} \ \text{Mystic Moments} \ | \ ^{4} \ \text{Mystic Moments} \ | \ ^{6} \ \text{Evonik} \ | \ ^{7} \ \text{A\&E Connock} \ | \ ^{4} \ \text{Mystic Moments} \ | \ ^{6} \ \text{Evonik} \ | \ ^{7} \ \text{A\&E Connock} \ | \ ^{8} \ \text{Mystic Moments} \ | \ ^{8} \ \text{Mystic Mystic Moments} \ | \ ^{8} \ \text{Mystic Mystic Mystic Moments} \ | \ ^{8} \ \text{Mystic Mystic Mysti$





Preparation procedure

- 1. Weigh out Phase A and mix until completely dissolved.
- 2. Add Phase B into Phase A and mix until dispersed, clear and uniform.
- 3. Add Phase C and homogenise until smooth and uniform.
- 4. Add Phase D individually with mixing between additions. Mix until combined and uniform.
- **5.** Add Phase E materials to the main batch individually with mixing between additions. Mix until smooth and exfoliant is dispersed uniformly.

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