



## Formulation Reference: FM00311/A

Shake up your shower regime with these fun jellies, designed to invigorate with their fruity aroma! Formulated as a concentrate blend, potentially enabling use for multiple washes. Contains naturally derived skin conditioning ingredient Texique CS-32, to help leave skin with a sumptuously soft after-

| Phase | INCI Ingredients  | Function                            | % w/w      | Trade Name                                       |
|-------|---|-------------------------------------|------------|--|
| А     | Aqua  | Solvent                             | Up to 100% | Deionised Water                                  |
|       | Sodium Benzoate   | Preservative                        | 0.50       | Sodium Benzoate<br>Granular <sup>1</sup>         |
|       | Citric Acid   | pH Adjuster                         | 0.07       | Citric Acid <sup>2</sup>                         |
| В     | Aqua (and) Starch<br>Hydroxypropyltrimonium Chloride<br>(and) Phenoxyethanol (and) Sodium<br>Benzoate | Cationic<br>Starch/<br>Conditioning | 3.00       | Texique CS-32 <sup>3</sup>                       |
|       | CI 19140  | Colourant                           | 0.010      | FD & C Yellow 5 <sup>4</sup>                     |
|       | Benzyl Alcohol  | Preservative                        | 0.50       | Benzyl Alcohol <sup>5</sup>                      |
|       | Carica Papaya Fruit Extract   | Active                              | 0.20       | Papaya Liquid Extract <sup>6</sup>               |
|       | Parfum  | Perfume                             | QS         |  |
| С     | Glycerin  | Humectant                           | 25.00      | Vegetable Glycerine <sup>7</sup>                 |
|       | Carrageenan   | Thickener                           | 3.00       | Genuvisco CG131 <sup>8</sup>                     |
|       | Propylene Glycol  | Humectant                           | 10.00      | Monopropylene Glycol USP 1                       |
| D     | Sodium Cocoyl Isethionate   | Surfactant                          | 3.00       | Sodium Cocoyl Isethionate<br>Powder <sup>9</sup> |
|       | Decyl Glucoside   | Surfactant                          | 10.00      | Decyl Glucoside <sup>9</sup>                     |
|       | Cocoamidopropyl Betaine (and) Aqua (and) Sodium Chloride  | Surfactant                          | 2.00       | Euroquat PK 47 <sup>10</sup>                     |

Suppliers: 1 OQEMA | 2 The Soapery | 3 Scott Bader | 4 Fast Colours LLP | 5 The Soap Kitchen | 6 Mystic Moments | | <sup>7</sup> Special Ingredients | <sup>8</sup> CP Kelco | <sup>9</sup> Bay House Ingredients | <sup>10</sup> Brenntag |







## **Preparation procedure**

- 1. Weigh out Phase A and mix until completely dissolved.
- 2. Add Phase B individually to the main batch and mix until uniform.
- 3. In a separate vessel, combine Phase C and mix until uniform.
- 4. Add pre-mix from Stage 3 into the main batch with mixing. Mix until homogenous.
- **5.** In a separate vessel slowly combine Phase D to form a paste. Stir gently to avoid bubbles. Heat gently if required to aid mixing.
- 6. Add Phase D pre-mix into the main batch and mix gently to avoid bubbles until combined.
- 7. Measure pH and adjust if necessary.
- 8. Place in water bath at 80-85°C without stirring to deaerate.
- 9. Pour into moulds and leave to set.
- 10. Remove from mould and pack appropriately.

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