



Men's Facial Self-Tan Serum

Formulation Reference: FM00310/A

A light easily absorbed emulsion serum which glides effortlessly onto skin to leave it feeling soft, smoothed and hydrated, with a light tanning effect. With gentle emollients including natural **Texique Lux5**, combined with nourishing **Texiterra Kalahari Melon Seed Oil** and anti-ageing **Seabuckthorn Fruit Pulp Oil**. Contains hydrating Hyaluronic acid and Vitamin E. With **Texique HE50** to emulsify, thicken and stabilise.

Phase	INCI Ingredients	Function	% w/w	Trade Name
A	Aqua	Solvent	Up to 100 %	Deionised Water
	Citric Acid	pH Adjuster	0.50	Citric Acid Monohydrate ¹
	Sodium Citrate	pH Adjuster	0.50	Sodium Citrate ²
	Glycerin	Humectant / Moisturising	5.00	Naissance Vegetable Glycerine No 806 ³
B	C13-15 Alkane (and) Caprylic/Capric Triglyceride	Natural Emollient	5.00	Texique Lux5 ⁴
	Citrillus Lanatus (Watermelon Seed) Oil	Emollient / Natural Oil	2.00	Texiterra Kalahari Melon Seed Oil ⁴
	Hippophae Rhamnoides (Seabuckthorn) Fruit Oil	Emollient / Natural Oil	0.10	Texiterra Seabuckthorn Fruit Pulp Oil ⁴
	Diheptyl Succinate (and) Capryloyl Glycerin/Sebacic Acid Copolymer	Natural Emollient	3.00	Lexfeel ⁵
	Aqua (and) Sodium Hyaluronate (and) Phenoxyethanol (and) Ethylhexylglycerine	Moisturiser / Active	1.00	Hyaluronic Acid Gel ⁶
	Phenoxyethanol	Preservative	0.60	Phenoxyethanol ⁷
	Benzyl Alcohol	Preservative	0.40	Benzyl Alcohol ⁸
C	Acrylates/acrylamide copolymer, C13-15 Alkane, Trideceth-7	Thickener/ Emulsifier	8.00	Texique HE50 ⁴
D	Aqua	Solvent	20.00	Deionised Water



	Dihydroxyacetone	Self Tan Active	5.00	110150 Dihydroxyacetone Extra Pure ⁹
E	Alcohol Denatured	Solvent	3.00	Denatured Ethanol
F	Prunus Amygdalus Dulcis (Sweet Almond) Oil (and) Tocopherol	Anti-ageing / Active	0.30	Vitamin E in Carrier Oil ⁸
	Parfum	Fragrance	QS	

Suppliers: ¹ Univar | ² Special Ingredients | ³ Naissance UK | ⁴ **Scott Bader** | ⁵ Inolex | ⁶ Scott Bader | ⁶ Aromatic | ⁷ Mystic Moments Online | ⁸ The Soap Kitchen | ⁹ Merck |

Preparation procedure

1. Weigh out Phase A and mix until dissolved.
2. Add Phase B materials individually with mixing.
3. Add Phase C into Stage 2 and stir to disperse. Homogenise until smooth and uniform.
4. Pre-mix Phase D until fully dissolved. Add Phase E to pre-mix and mix until uniform. Add to the main batch and mix until uniform.
8. Pre-mix Phase F materials until uniform. Add to main batch and mix until smooth and uniform.
9. If necessary, adjust pH to circa 4.00 – 5.00.

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